



**Floor moulds section**

Item	Qty	Drwg No	Description	Supplier
1	1		New sand silo	Client
2	1		Reclaimed sand silo	Client
3	1		Triton 7A30BC	FMS Ltd
4	1		P.C.U.	FMS Ltd
5	1		Flood Cooler	FMS Ltd
6	1		CTSS Compaction Table	FMS Ltd
7	1		Pulsor PC2 blower (hot sand)	FMS Ltd
8	1		Roller track	Client

**Medium moulds section**

Item	Qty	Drwg No	Description	Supplier
9	1		Triton TS20	FMS Ltd
10	1		P.C.U.	FMS Ltd
11	1		CT9S Compaction Table	FMS Ltd
12	1		Rotary moulding unit	FMS Ltd
13	1		Roller/strip unit	FMS Ltd
14	1		Flood Cooler	FMS Ltd
15	1		Link conveyor	FMS Ltd
16	1		Closing belt	FMS Ltd
17	2		Mould manipulator	FMS Ltd
18	1		Control panel	FMS Ltd
19	1		Blended sand hopper	Client
20	1		X-Y Axis crane	Client
21	1		Track	Client

**Small moulds section**

Item	Qty	Drwg No	Description	Supplier
22	1		Mould manipulator	FMS Ltd
23	1		CT2 Compaction Table	FMS Ltd
24	1		Re-purified mixer	FMS Ltd
25	1		Recon. reclamation plant	FMS Ltd
26	1		Recon. dust extraction unit	FMS Ltd
27	1		Blended sand hopper	Client
28	1		Track	Client
29	1		Dust hood	Client

**Core making section**

Item	Qty	Drwg No	Description	Supplier
30	2		Triton TS5	FMS Ltd
31	2		5l core machine	FMS Ltd
32	2		12l core machine	FMS Ltd
33	4		Operator control station	FMS Ltd

**Reclamation section**

Item	Qty	Drwg No	Description	Supplier
34	1		Dust hood	FMS Ltd
35	1		Trojjan VD9S	FMS Ltd
36	1		Trojjan VE9	FMS Ltd
37	1		Titan T9 Cooler/classifier	FMS Ltd
38	1		Water cooling tower	FMS Ltd
39	1		Pulsor PC2 blower (hot sand)	FMS Ltd
40	1		Surge hopper	FMS Ltd
41	1		Dust extraction unit	FMS Ltd
42	1		Control panel	FMS Ltd

REV.	MODIFICATION	APPD. DATE
1		

**FOUNDRY MACHINERY AND SPARES LTD**

UNIT H  
FRYERS CLOSE  
BLOXWICH, WALSALL,  
WEST MIDLANDS.  
WS3 2XQ  
TEL: (01922) 493603  
FAX: (01922) 713729

TITLE  
**PROPOSED FOUNDRY LAYOUT**

CLIENT

ITEM No.	DESCRIPTION	MATL QTY.
DRAWN	DRAWING NO.	REV.
DATE		
CHECKED		

SCALE 1:150 SHEET OF

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