

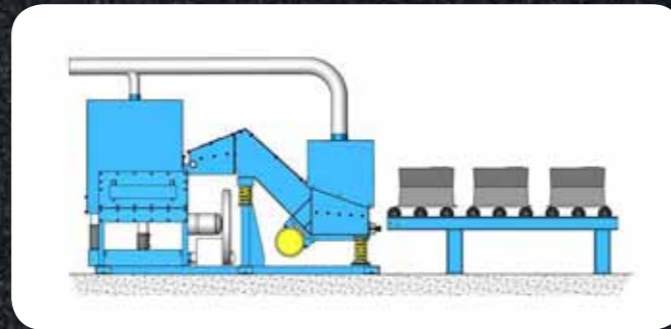
LOADING OPTIONS



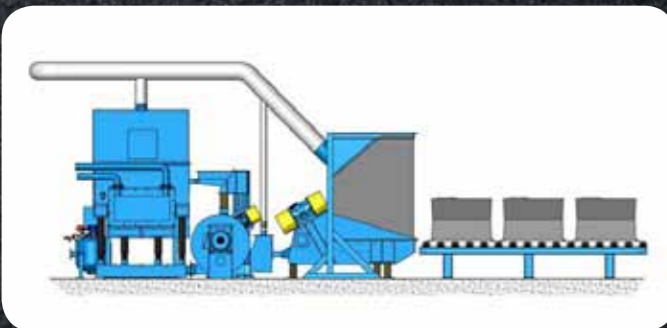
Foundry Machinery and Spares Limited



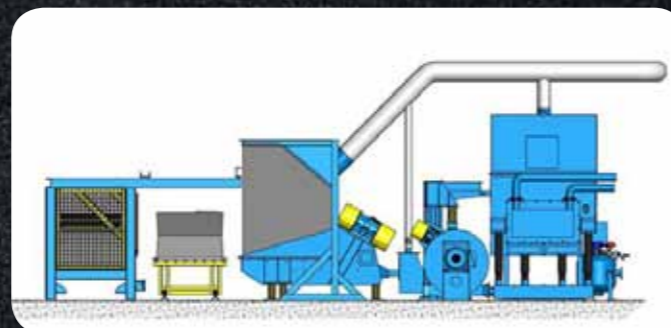
TROJAN 'COMPACT STYLE'
LOADED BY HAND



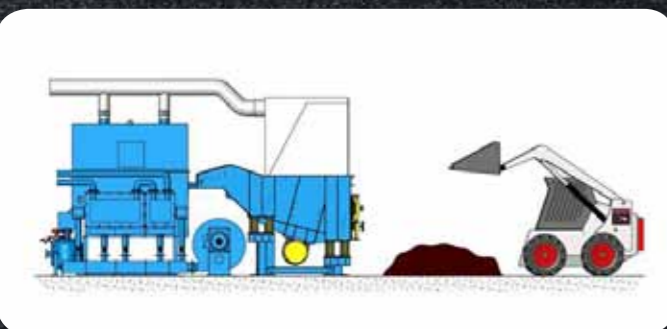
TROJAN 'COMPACT STYLE'
LOADED BY TRACK / HAND



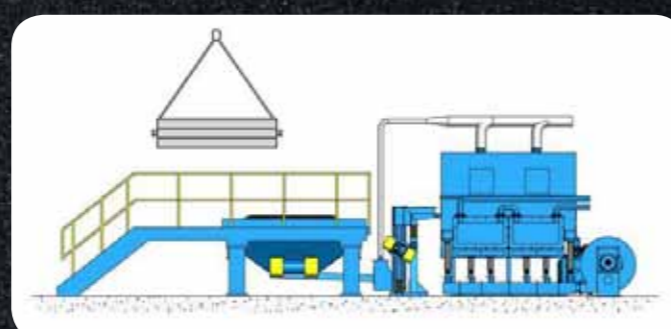
TROJAN 'VD STYLE'
LOADED BY TRACK / HAND



TROJAN 'VD STYLE'
LOADED BY WIPE OFF STATION



TROJAN 'ED STYLE'
LOADED BY PAY LOADER



TROJAN 'BD STYLE'
LOADED BY OVER HEAD CRANE



SAND RECLAMATION



FOUNDRY MACHINERY AND SPARES LIMITED
UNITS G & H, FRYERS CLOSE, BLOXWICH, WALSALL, WEST MIDLANDS, UK. WS3 2XQ

PHONE +44 (0)1922 493603 | FAX +44 (0)1922 713729

info@fmslimited.co.uk www.fmslimited.co.uk @foundryuk





Foundry Machinery and Spares Limited

SAND RECLAMATION

Low Level Reclamation

- Throughputs ranging from 1 – 12 tph
- No need for expensive pits
- Deck sizes from 600 x 400 mm – 2500 x 2000 mm as standard
- Maximum deck loads from 750 -5000 kgs
- Cold or Hot sand production
- Robust design with easily replaceable wearing items
- Load from floor/track by hand or using overhead crane
- Option to use wipe off station from cooling line



Thermal Reclamation

- Throughputs of 250, 500, 1000, 1500 and 2000 kgs per hour
- Suitable for use on Furan and Pep set chemical process
- Easily incorporated in to existing mechanical reclamation plants
- Full Mimic display of plant operation
- Full PLC control with automatic operation to allow 24 hour unsupervised operation
- Unique design transferring the heat from the cooler classifier in to the thermal furnace
- Simple design for inspection and maintenance

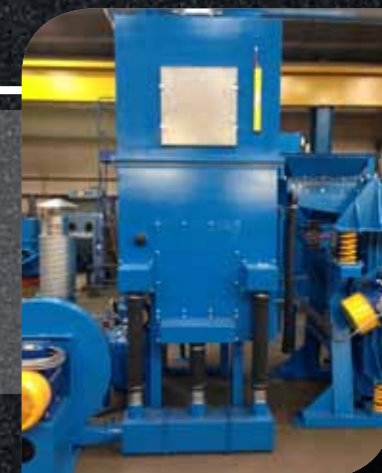


High Level Reclamation

- Throughputs ranging from 5 – 20 tph
- No need for expensive pits
- Load by pay loader or using a tip up skip on forklift truck
- Holding capacities of 1000 – 3000 kgs
- Cold or Hot sand production
- Robust design with easily replaceable wearing items

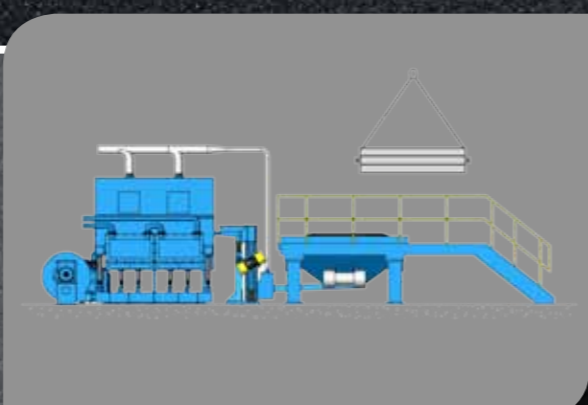
Cold Sand Classifiers

- Throughputs ranging from 1 – 25 tph
- Suitable for sand up to 120 degrees C
- Fluidised bed type design
- High level cut out for automatic start/stop operation
- Easily incorporated in to new or existing equipment
- Simple design for inspection and maintenance



Bottom Discharge Reclamation

- Throughputs ranging from 5 – 20 tph
- No need for expensive pits (loading platform required)
- Deck sizes from 1500 x 1500 mm – 4000 x 3000 mm as standard
- Maximum deck loads from 1000 -10000 kgs
- Cold or Hot sand production
- Robust design with easily replaceable wearing items
- Load from floor using overhead crane and access stairs to loading platform
- Option to use wipe off station from cooling line (pit required and no loading platform)



Hot Sand Cooler Classifiers

- Throughputs ranging from 1 – 25 tph
- Suitable for sand up to 300 degrees C
- Pressure tested heat exchanger with heavy duty carbon steel finned tubes
- Fluidised bed type design
- High level cut out for automatic start/stop operation
- Easily incorporated in to new or existing equipment
- Simple design for inspection and maintenance
- Can be installed in line with mechanical reclamation or after hot sand storage i.e. under silo



Shakeout Deck Reclamation

- Throughputs ranging from 5 – 20 tph as standard
- Deck sizes from 1500 x 1500 mm – 4000 x 3000 mm as standard
- Maximum deck loads from 1000 -20000 kgs
- Cold or Hot sand production
- Robust design with easily replaceable wearing items
- Load from floor using overhead crane
- Option to use wipe off station from cooling line (pit required and no loading platform)
- Attrition unit required to re-use sand as grain size

Pneumatic Conveyors

- Throughputs ranging from 1 – 25 tph
- Dense phase operating system
- Single or multiple sands and destinations to suit application
- Receiving probes included
- Intelligent relay based electrical operating system
- Full mimic display of plant operation
- Can be installed as part of sand reclamation or stand alone under sand silo

