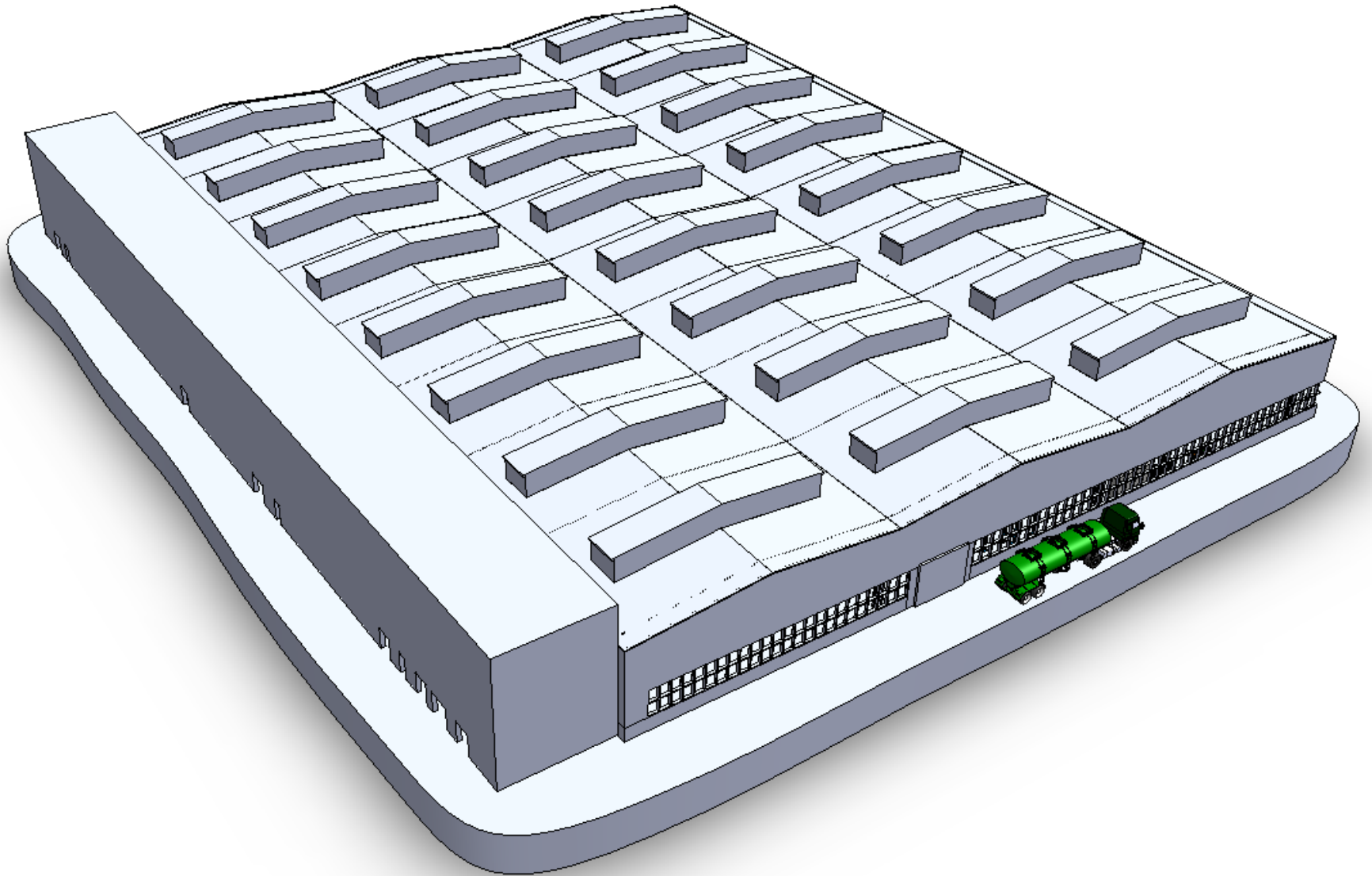
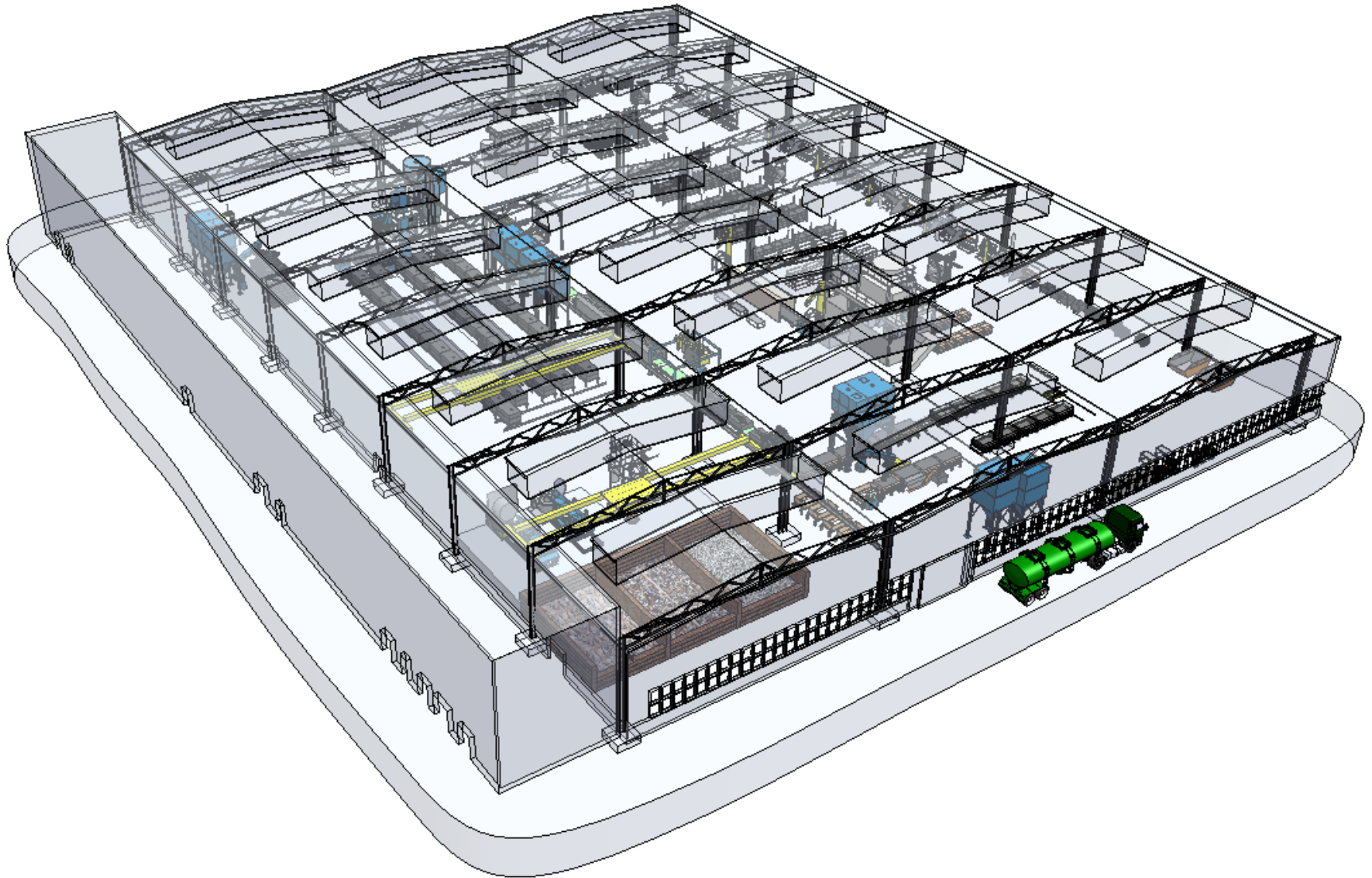


PROPOSED LAYOUT



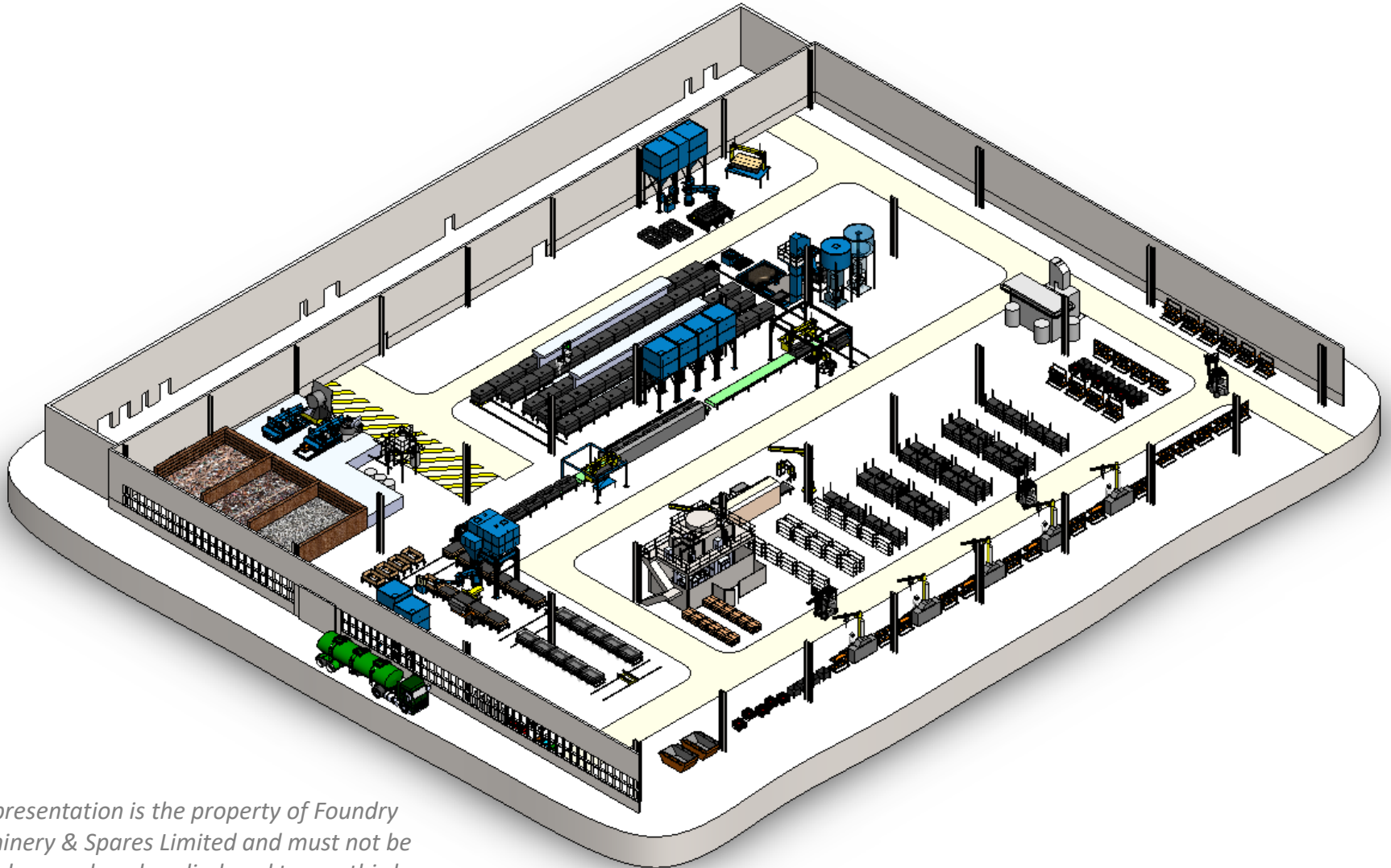
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PROPOSED LAYOUT



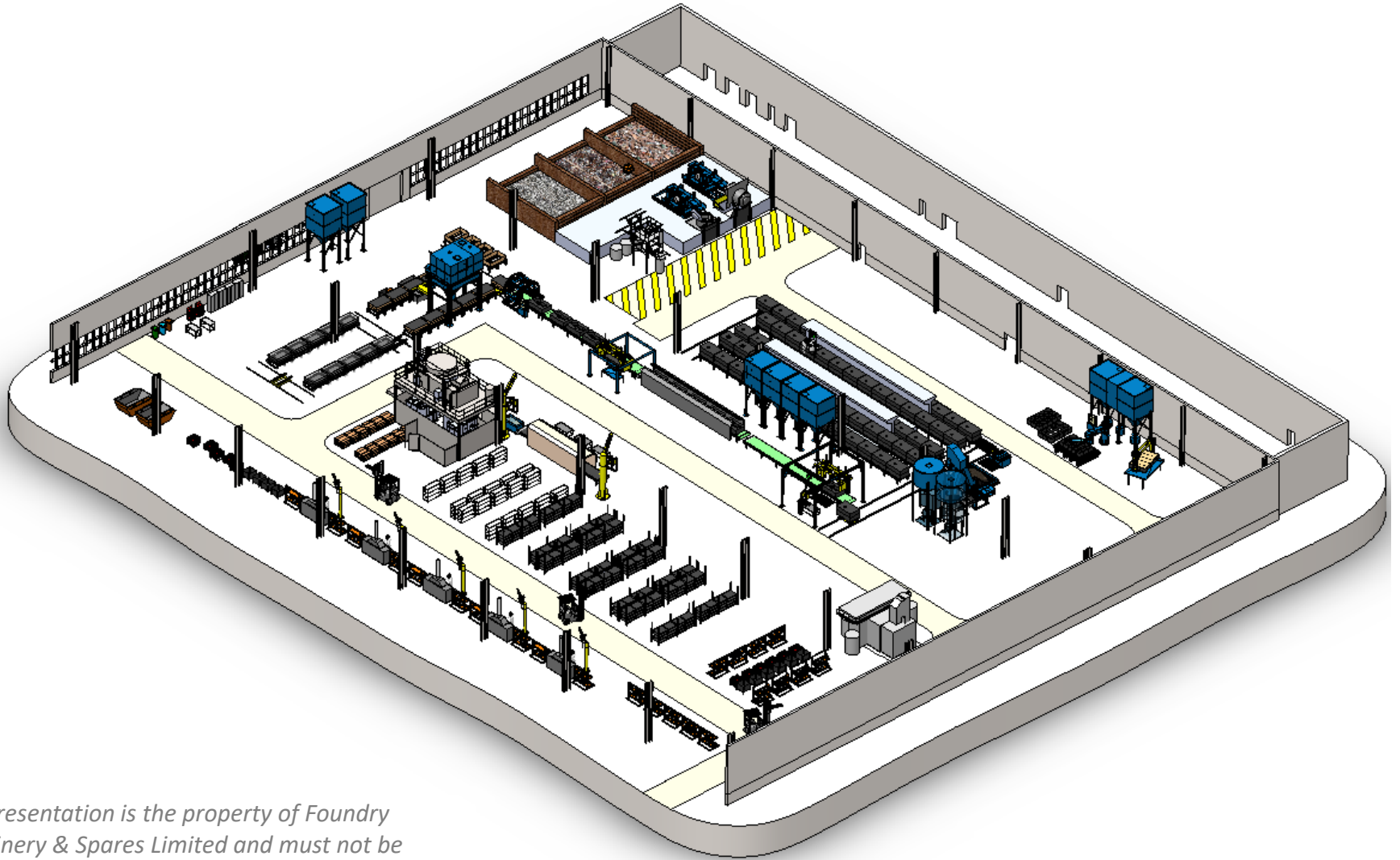
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PROPOSED LAYOUT



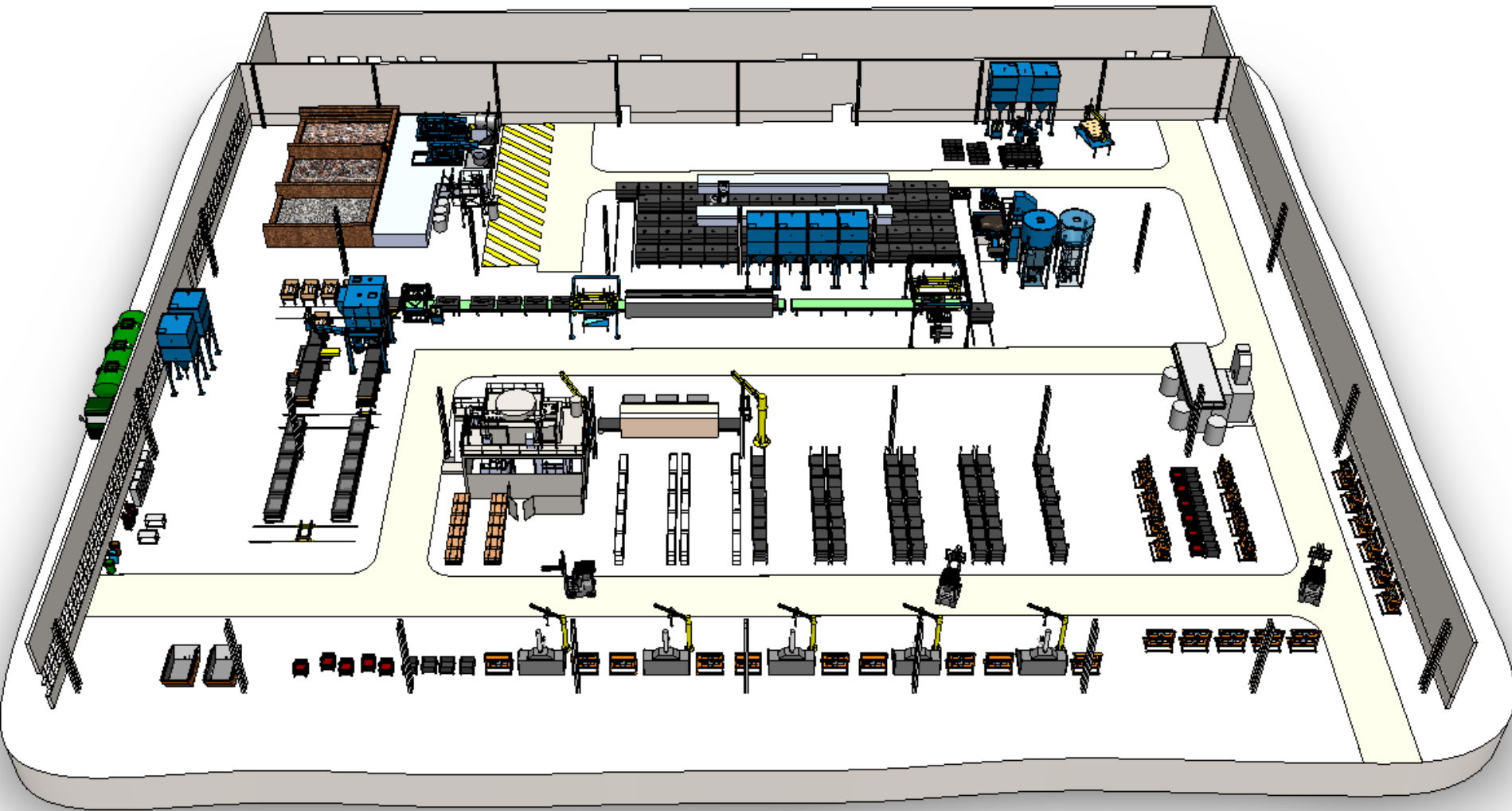
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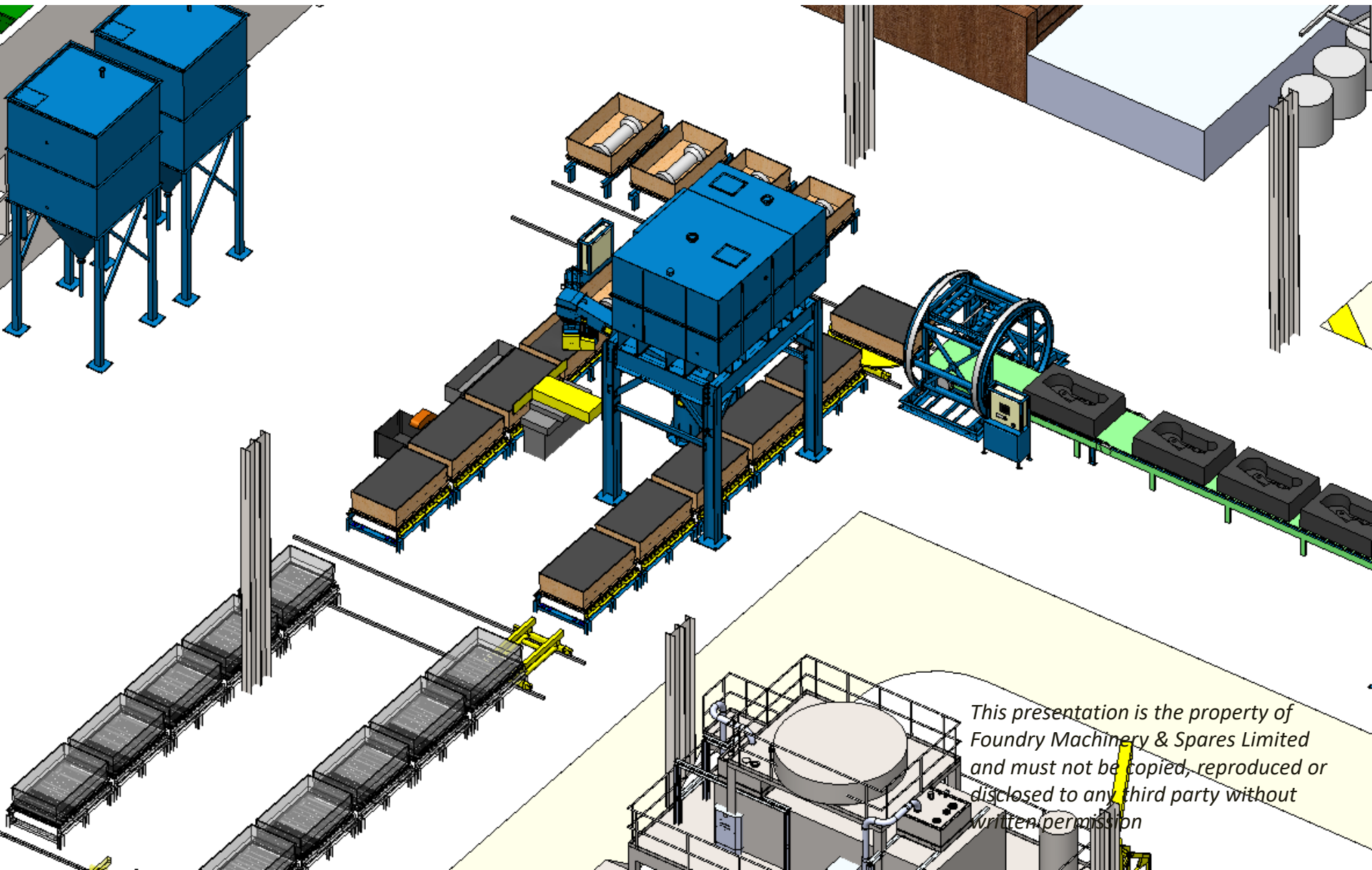
PROPOSED LAYOUT



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PROPOSED LAYOUT

MOULD PREPARATION AREA

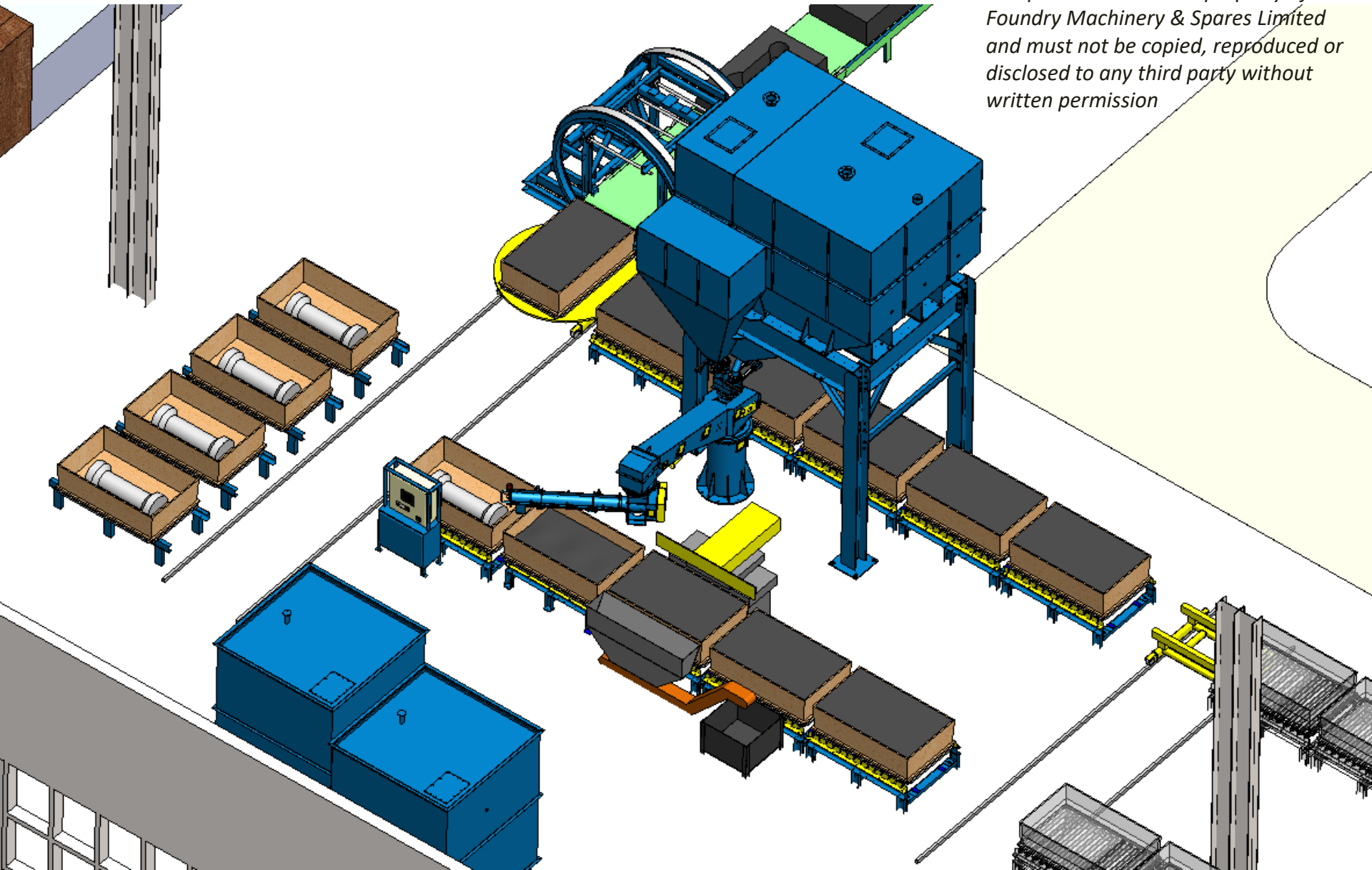


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MOULD PREPARATION AREA

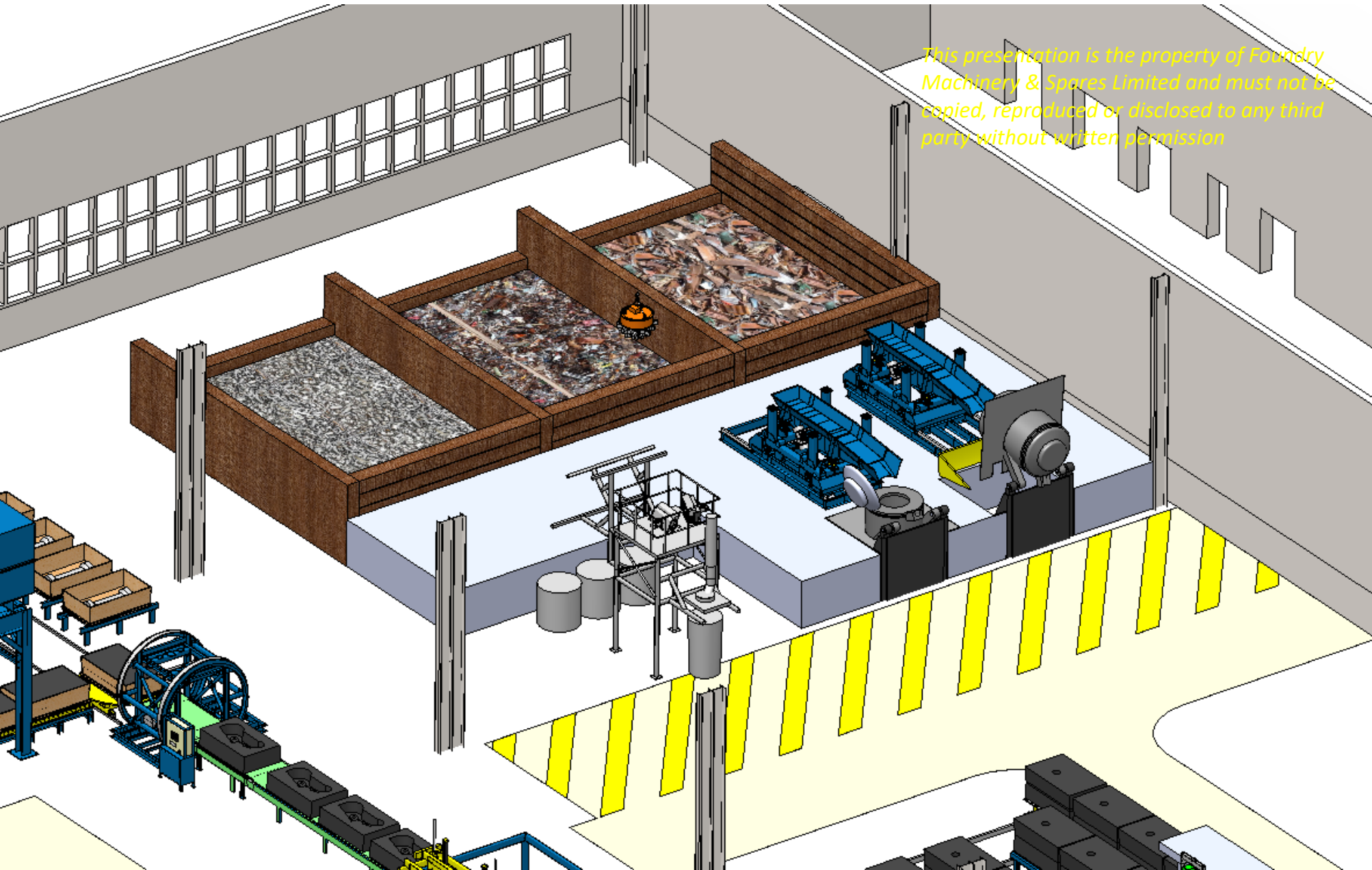
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PROPOSED LAYOUT

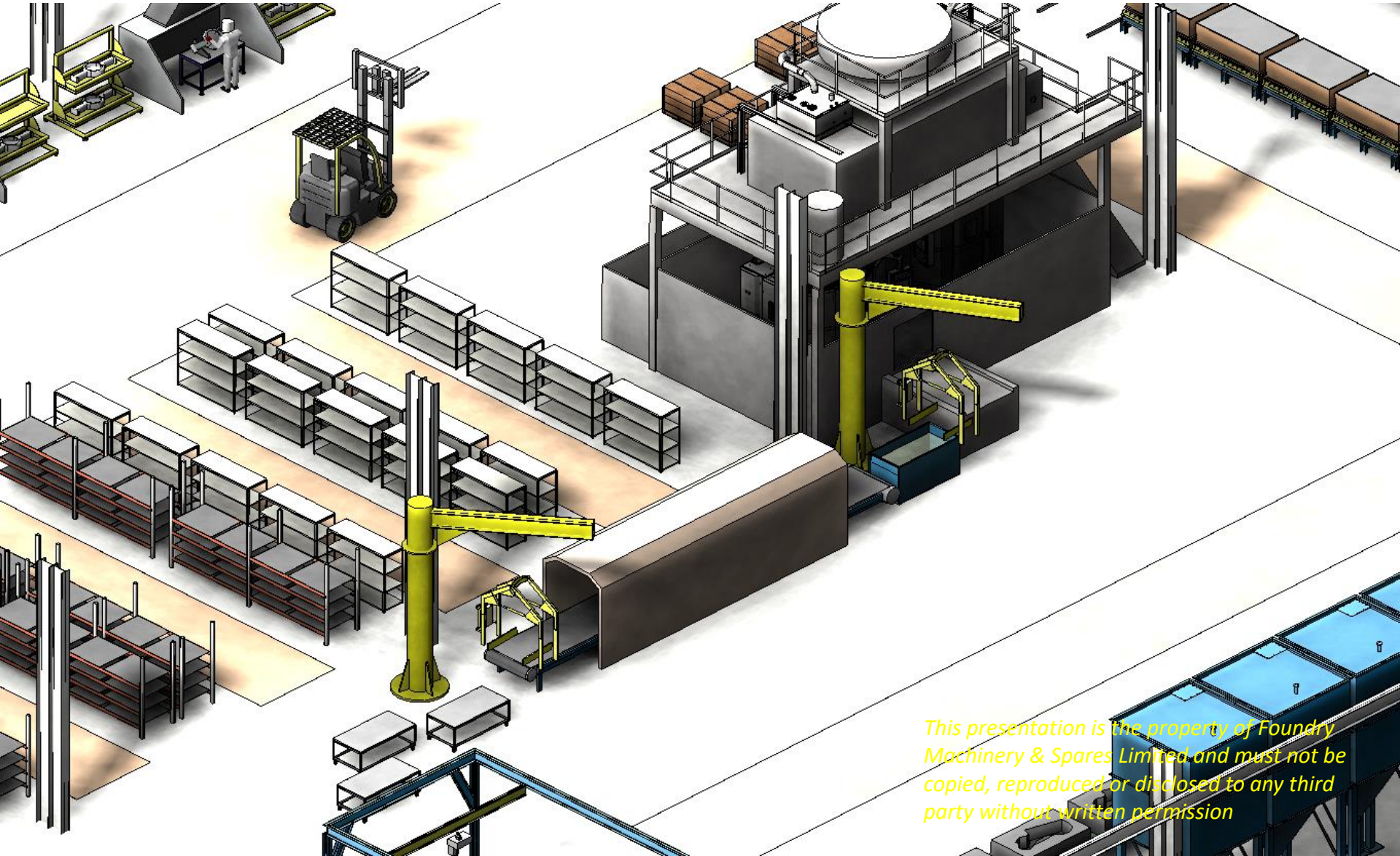
METAL PREPARATION AREA

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PROPOSED LAYOUT

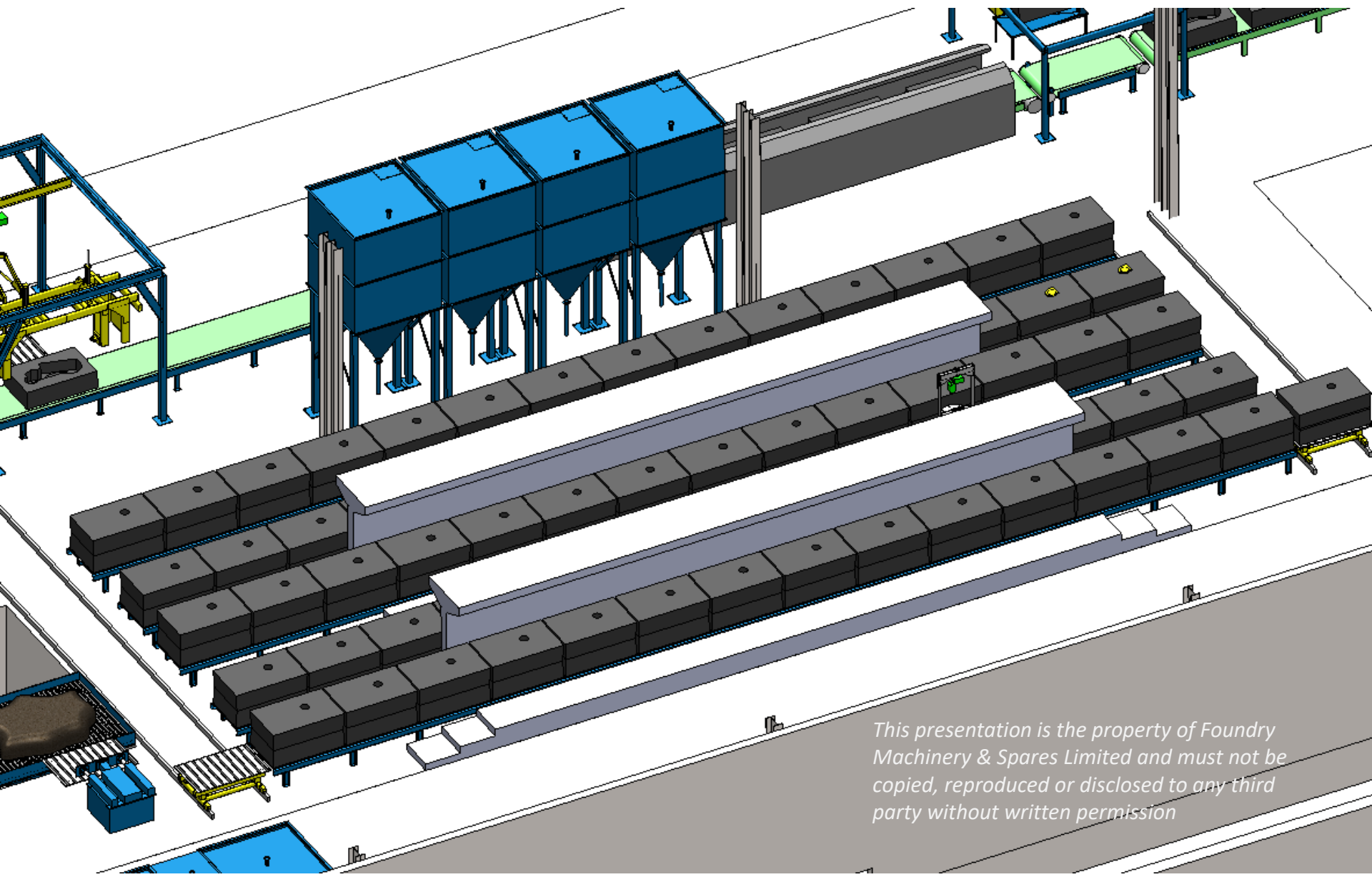
MOULD CORING AREA



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PROPOSED LAYOUT

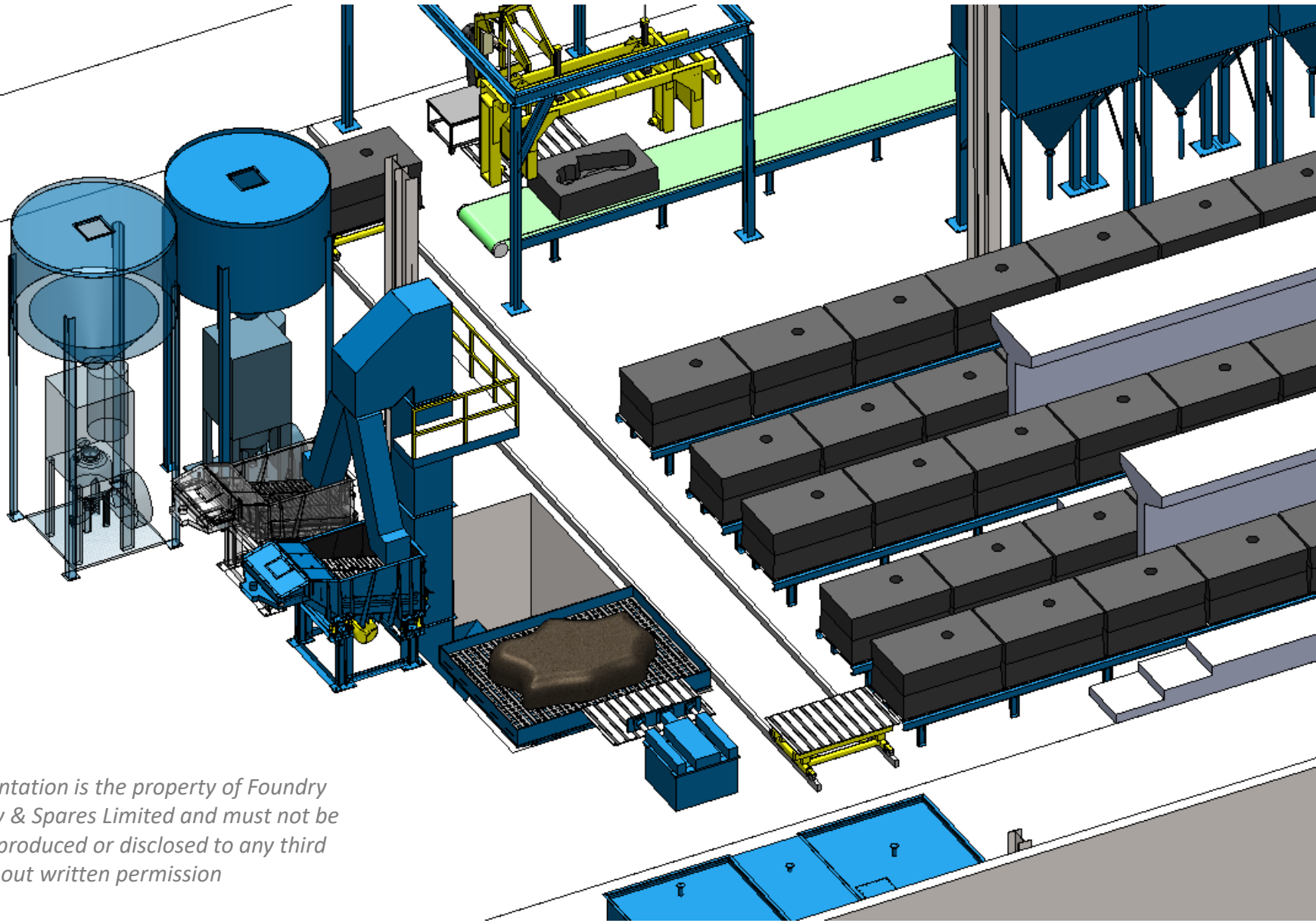
POURING AND COOLING AREA



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PROPOSED LAYOUT

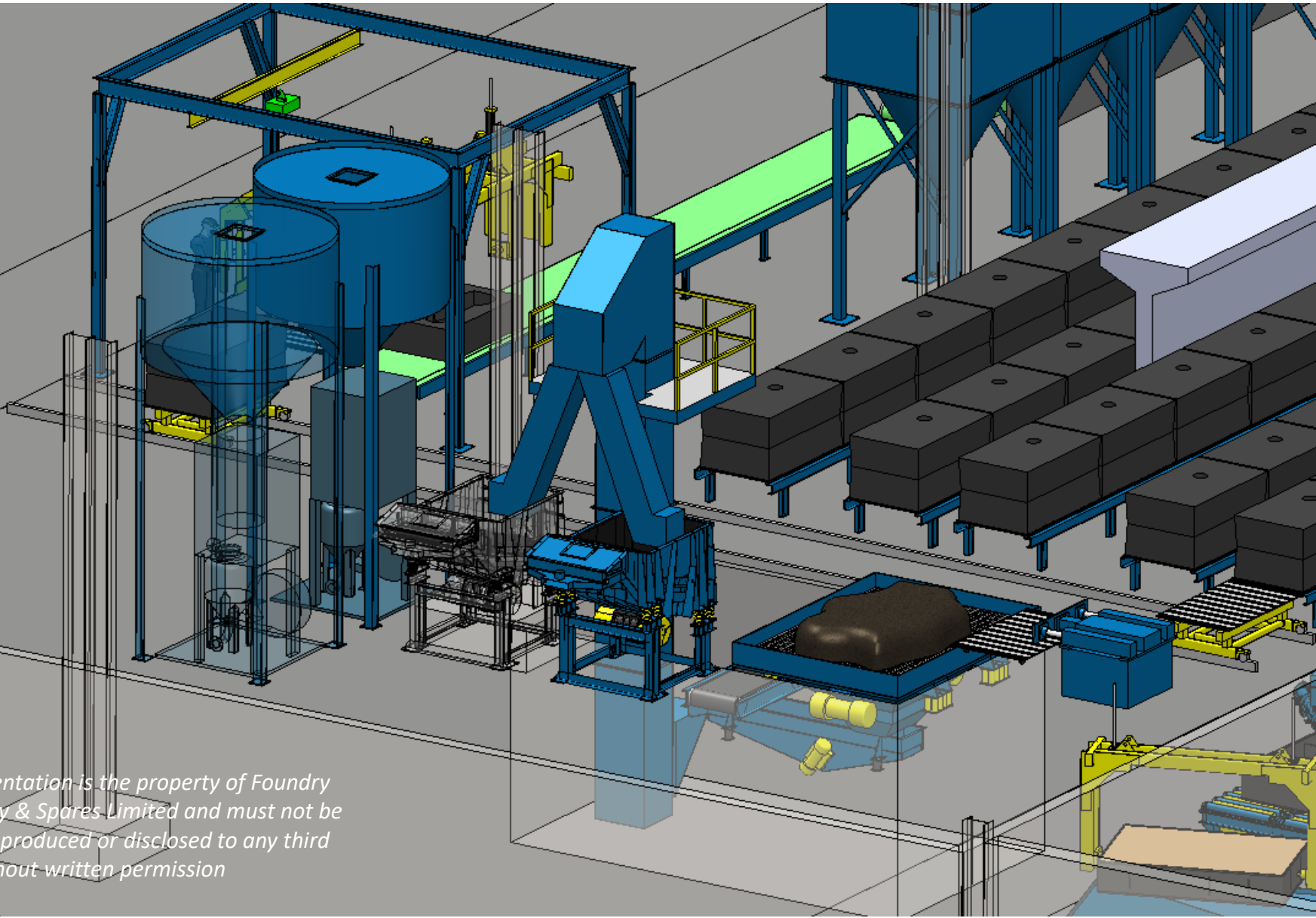
SAND RECLAMATION AREA



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PROPOSED LAYOUT

SAND RECLAMATION AREA

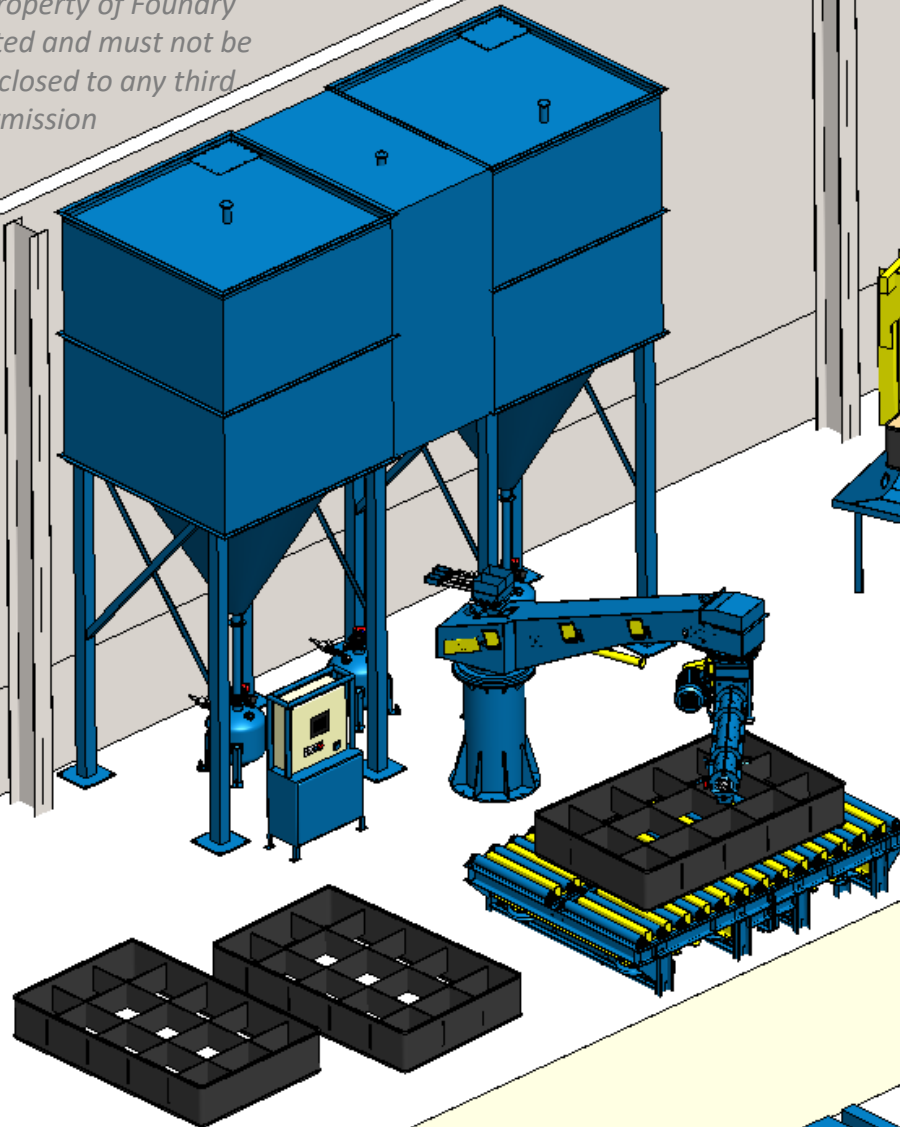


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FLOOR MOULDING AREA

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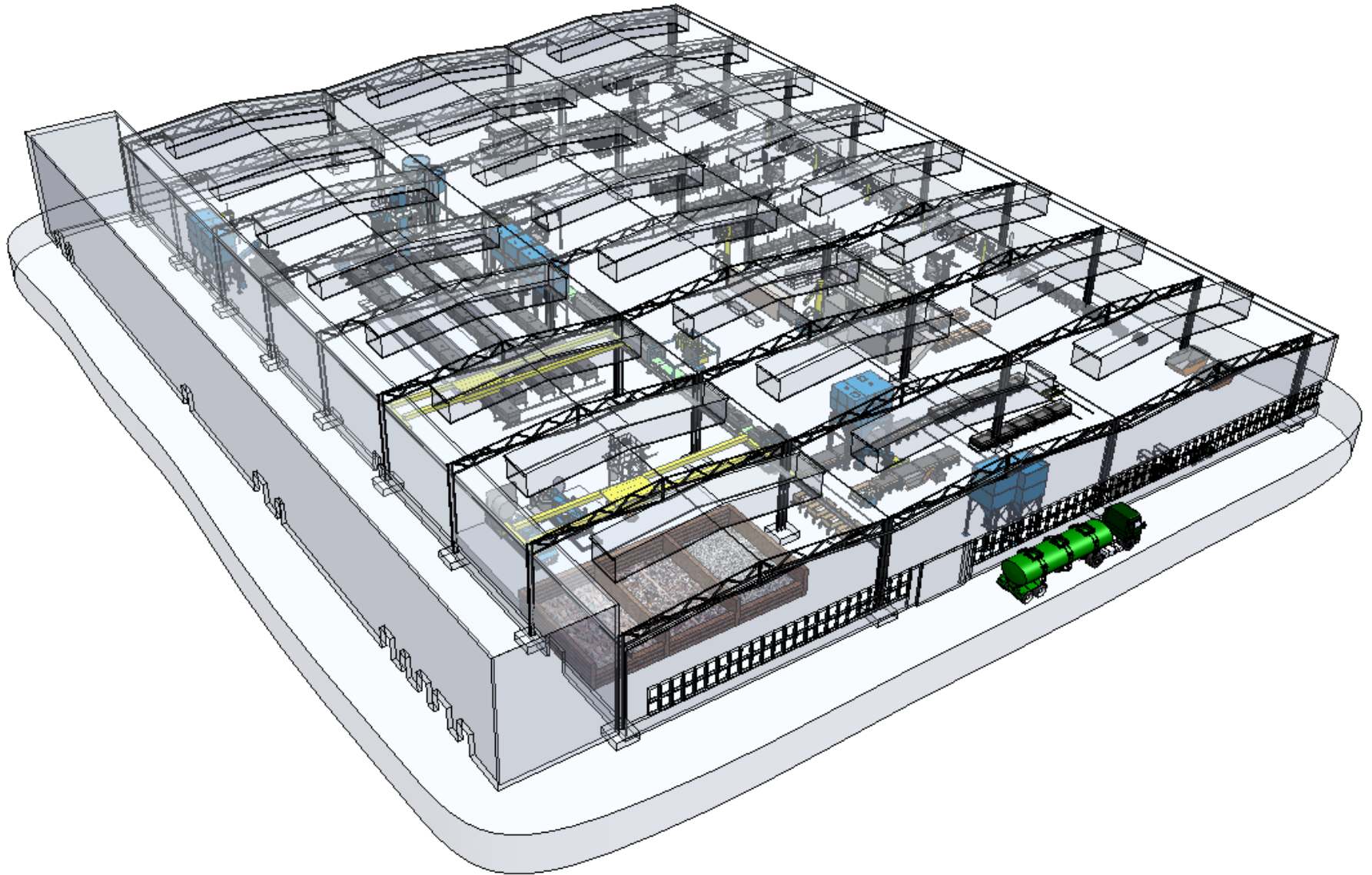
PROPOSED LAYOUT

SHOT BLAST AREA

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PROPOSED LAYOUT



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